



Price Guide



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For Most Current Info: Consult Customer
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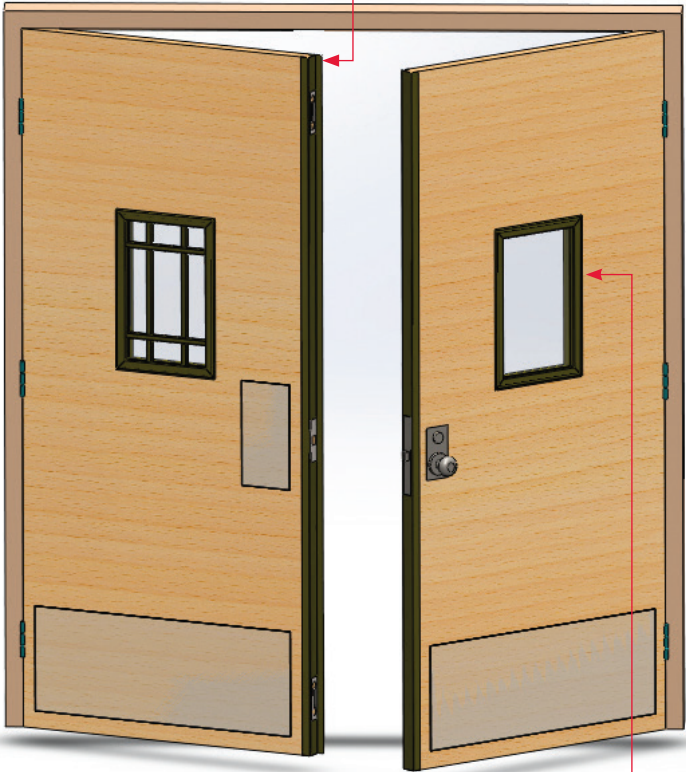


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This catalog can be downloaded from our website at:
www.AllMetalStamping.com. The Pricing Guide can be obtained by email, fax,
or mail by contacting us at 715-223-6324. We will send the Pricing Guide to you
as soon as possible.

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• 16GA. Astragal lip standard
More abuse resistant.

• #110 Frame Exclusive: One Man
installation saves time and money.

• 18GA. Steel Frames are 33% more rigid.
20GA. frames deform easily.



STANDARD DOOR LIGHT FRAMES

PRICING GUIDE

Standard frames are powder painted steel manufactured for 1-3/4" Doors with a 1/4" glazing pocket. **Our frames were fire tested with no glazing compound, tape, or intumescent, to minimize installation costs.** Our standard frames will accept thin glazing. If you plan to use tape or compound you must make an allowance in the glass pocket when ordering (See Page 6 Item No. 2 for an Example).

- We ship standard product 7-10 business days after the receipt of your order. Expedited Services are available at an extra charge. (See the Fire Door Hardware Catalog)
- Please specify ship date on each order. State "3 or 5 Day Quick Ship" if needed.
- Stock size frames are available for shipping the next business day at NO extra charge. (See Page 5)

DOOR LIGHT FRAMES: Style #110

The Price Table on Page 4 is for Style #110 Door Light Frames.

The 20 Unit Inch price is the minimum price per unit. All prices are Net. Prices do not include shipping.

NOTE: Order Door Light Frames by the inside dimensions = Visible Light Dimensions

The #110 or #110B requires a door cutout 1-1/2" over the light size.

(Ex: 5" x 20" #110 Frame requires a 6-1/2" x 21-1/2" cutout).

The #110 or #110B requires a glass size 3/4" over the light size.

(Ex: 5" x 20" #110B Frame requires a 5-3/4" x 20-3/4" piece of glass). **Glass tolerance is +0"/-1/16"**.

The Glass will fit the opening if cut 1/16" small but may not fit if cut larger.

PRICING: Add inside dimensions for width + height. Find the sum in Unit Inch column of the Price Table. The unit price is determined by the quantity ordered. The price for each line item of your Order is determined separately.

FRACTIONAL SIZES: Price as next whole inch size.

Add \$5 Setup Charge per different fractional size

(Ex: A unit 12-1/4" x 20-1/2" Style #110 = 34 Unit Inches Price + \$10 Setup Charge)

FRAMES WITH A DIMENSION LESS THAN 3" - Use #110 Price + 20% Up charge.

The minimum dimension for Style #110 is 2-1/4". The minimum dimension for Style #110B is 1/2".

FRAMES WITH A DIMENSION OF 68" OR GREATER - Use #110 Price + 20% Up charge.

LENGTHS GREATER THAN 72" - Use #110 Price + 40% Up charge.

FRAME STYLES: #115, #117M, #105, #105M, #118, #118M When application requires:

Use #110 Price + 1.0 Multiplier + \$25 Setup/Order.

For all other applications see Page 6.

TAMPER PROOF SCREWS:

We have Pinned TORX Security screws available for most frames. Contact us for availability and pricing.

Torx Driver Bits or Wrenches are available for the Pinned Torx screws. Bits or Wrenches must be ordered separately.

IF YOU REQUIRE SPECIAL PACKAGING: We charge \$5.00 for each extra box required. For all other packaging requests, please contact us for price.

SPECIFICATIONS & LISTINGS FOR DOOR LIGHT FRAMES
are shown in the FIRE DOOR HARDWARE CATALOG

PRICE TABLE FOR STYLE #110 DOOR LIGHT FRAMES

UNIT INCHES = WIDTH + HEIGHT (inside dimensions of frame - or - visible light dimensions)

20 Unit Inch Price is the minimum price per unit. All prices are NET.

UNIT INCHES	QUANTITY		
	1-2 Units	3-7 Units	8+ Units
<=20	19.10	17.10	16.30
21	19.60	17.60	16.70
22	20.00	18.00	17.10
23	20.50	18.40	17.50
24	21.00	18.80	17.90
25	21.40	19.20	18.30
26	21.90	19.60	18.70
27	22.30	20.10	19.10
28	22.80	20.50	19.50
29	23.30	20.90	19.90
30	23.70	21.30	20.30
31	24.20	21.70	20.70
32	24.70	22.10	21.10
33	25.10	22.60	21.50
34	25.60	23.00	21.90
35	26.10	23.40	22.30
36	26.50	23.80	22.70
37	27.00	24.20	23.10
38	27.50	24.60	23.50
39	27.90	25.10	23.90
40	28.40	25.50	24.30
41	28.90	25.90	24.70
42	29.30	26.30	25.10
43	29.80	26.70	25.50
44	30.30	27.20	25.90
45	30.70	27.60	26.30
46	31.20	28.00	26.70
47	31.70	28.40	27.10
48	32.10	28.80	27.40
49	32.60	29.20	27.80
50	33.00	29.70	28.20
51	33.50	30.10	28.60
52	34.00	30.50	29.00
53	34.40	30.90	29.40
54	34.90	31.30	29.80
55	35.40	31.70	30.20
56	35.80	32.20	30.60
57	36.30	32.60	31.00
58	36.80	33.00	31.40
59	37.20	33.40	31.80
60	37.70	33.80	32.20

UNIT INCHES	QUANTITY		
	1-2 Units	3-7 Units	8+ Units
61	38.20	34.20	32.60
62	38.60	34.70	33.00
63	39.10	35.10	33.40
64	39.60	35.50	33.80
65	40.00	35.90	34.20
66	40.50	36.30	34.60
67	41.00	36.80	35.00
68	41.40	37.20	35.40
69	41.90	37.60	35.80
70	42.40	38.00	36.20
71	42.80	38.40	36.60
72	43.30	38.80	37.00
73	43.70	39.30	37.40
74	44.20	39.70	37.80
75	44.70	40.10	38.20
76	45.10	40.50	38.60
77	45.60	40.90	39.00
78	46.10	41.30	39.40
79	46.50	41.80	39.80
80	47.00	42.20	40.20
81	47.50	42.60	40.60
82	47.90	43.00	41.00
83	48.40	43.40	41.40
84	48.90	43.90	41.80
85	49.30	44.30	42.20
86	49.80	44.70	42.60
87	50.30	45.10	43.00
88	50.70	45.50	43.40
89	51.20	45.90	43.80
90	51.70	46.40	44.10
91	52.10	46.80	44.50
92	52.60	47.20	44.90
93	53.00	47.60	45.30
94	53.50	48.00	45.70
95	54.00	48.40	46.10
96	54.40	48.90	46.50
97	54.90	49.30	46.90
98	55.40	49.70	47.30
99	55.80	50.10	47.70
100	56.30	50.50	48.10
For Unit Inches over 100" CALL FOR QUOTE			

STOCK SIZE LIST

Style #110 Low Profile
Door Light Frames.
Stock Service Must be Requested.
If Approved by Management, Orders can
Ship the Next Business Day
at NO Up Charge.

Orders are accepted for "Stock
Service" based on our
Production Schedule, this is
NOT a Guaranteed Service.
See Business Days & Hours on
Page 12.

ORDER SIZE (Width X Height)	EXPOSED GLASS Sq. Inches	CUTOUT SIZE (Width X Height)	PRICE PER UNIT		
			1-2	3-7	8+
3 X 33	99	4-1/2 X 34-1/2	\$26.50	\$23.80	\$22.70
4 X 24	96	5-1/2 X 25-1/2	\$22.80	\$20.50	\$19.50
4 X 25	100	5-1/2 X 26-1/2	\$23.30	\$20.90	\$19.90
5 X 20	100	6-1/2 X 21-1/2	\$21.40	\$19.20	\$18.30
6 X 30	180	7-1/2 X 31-1/2	\$26.50	\$23.80	\$22.70
10 X 10	100	11-1/2 X 11-1/2	\$19.10	\$17.10	\$16.30
22 X 28	616	23-1/2 X 29-1/2	\$33.00	\$29.70	\$28.20
22 X 30	660	23-1/2 X 31-1/2	\$34.00	\$30.50	\$29.00
24 X 30	720	25-1/2 X 31-1/2	\$34.90	\$31.30	\$29.80

PROVISIONS:

1. All Stock Orders are pending approval of the General Manager based upon current Orders in process. This is NOT a guaranteed service.
2. Stock Orders must be placed before 1 P.M. CST/CDT to ship the NEXT BUSINESS DAY – available in Beige ONLY.
3. Stock Orders over 50 Units may require additional manufacturing time.
4. Please **DO NOT MIX** stock items and longer delivery items on the same Purchase Order. You must request Stock Service or we will assume your order can be processed under our Regular Service.
5. Stock Door Light Frames are manufactured for 1-3/4" doors with 1/4" glazing pocket and are painted beige.

Stock Orders no longer need to be ordered in box quantity. You can order 1 to 50 Units per Order.
If you order larger quantities please contact us and we will provide you with a Ship Date.

SPECIAL DOOR LIGHT FRAMES

STANDARD LEAD TIME for SPECIAL FRAMES is 10 BUSINESS DAYS

For pricing use #110 Price Table on Page 4.

1. **DOOR LIGHT FRAMES for ODD THICKNESS DOORS or GLASS.**
Styles #110 or #110B are available for 1" to 2-5/8" Doors with a maximum pocket dimension of 5/8" less than door thickness. Door thickness and pocket dimension will affect whether Style #110 or #110B is used. If you plan to use tape or compound you must make an allowance in the glass pocket when ordering (See Item No. 2 below for an Example). Styles #118MW, #118W, #118MN, #118N, #118MSP, #118D, or #105F are available for other applications.
PRICING: Use #110 Base Price + 1.0 Multiplier + \$25 Setup Charge/Order.
Extra Thick Glass/Pocket (> than 1 1/8" Thick Pocket). **PRICING: Use #110 Base Price + 1.6 Multiplier + \$25 Setup Charge/Order. (118MW and 118W, other frames as ordered.)**
2. **GALVANIZED DOOR LIGHT FRAMES: (For Standard or Odd Thickness Door and/or Pocket).**
Galvanized units offer much better corrosion resistance. Galvanized is **NOT** suitable if product is exposed to direct sunlight, direct precipitation, or Salt Air/Salt Water conditions, only Stainless Steel is suitable.
Material is 18 GA. (.048) Galvanized Steel with Powder Paint. #110, or #118MSP use Zinc Plated Sheet Metal Screws and Steel Internal fasteners. All other Styles use Zinc Plated Steel Binder Post Sets. **To prevent water infiltration the outer and inner perimeter of the unit must be caulked.** We recommend glazing tape or glazing compound be used with all exterior or non-rated applications.
EXAMPLE: If 1/4" glass + 1/16" glazing tape on both sides, you must order the frame for a 3/8" glass pocket.
For all Styles using 18 GA. (.048) Galvanized: **Use #110 Base Price + 1.3 Multiplier + \$25 Setup Charge.**
3. **STAINLESS STEEL FRAMES:** Available in:
#110, #110B, #118MW, #118W, #118MN, #118N, #118MSP, or 118D.
Material is 18 GA. (.048) #304 Stainless Steel w/#4 Brushed Finish.
Screws: #110, or #118MSP use Stainless Steel Sheet Metal Screws and SS Internal fasteners.
All other Styles use Stainless Steel Binder Post Sets.
We recommend Thru Bolted Styles to eliminate the brush marks with Internal Weld Nut Styles.
To prevent water infiltration the outer and inner perimeter of the unit must be caulked. We recommend glazing tape or glazing compound be used with all exterior applications.
PRICING for ALL STYLE FRAMES: A Material Surcharge may apply, call before ordering.
For Styles #110, #118MSP: **Use #110 Base Price + 4.3 Multiplier + \$25 Setup Charge/Order.**
For Styles #110B, #118MW, #118W, #118MN, #118N, or 118D:
Use #110 Base Price + 4.0 Multiplier + \$25 Setup Charge/Order.
4. **HEAVY GAUGE STEEL FRAMES for Security Applications:**
Available in: #118MW, #118W, #118MN, or #118N.
PRICING: 16 GA. (.060): **Use #110 Base Price + 1.4 Multiplier + \$25 Setup Charge/Order.**
14 GA. (.075): **Use #110 Base Price + 1.8 Multiplier + \$25 Setup Charge/Order.**
5. **CUSTOM SHAPE FRAMES:** Available in Crosses, Triangles, etc. Contact us for lead time and pricing.
6. **VENEER WRAPPED FRAMES:** Available in:
#110, #110B, #118MW, #118W, #118MN, #118N, #118MSP, or 118D.
For Standard Species: **Use #110 Base Price + 2.4 Multiplier** (See the Fire Door Hardware Catalog for further information). Contact us for other species and pricing.
7. **SPECIAL COLORS: (STANDARD POWDER PAINT COLORS: BEIGE, GRAY, DARK BRONZE)**
For Colors available in Powder Paint: **100+ Units of the same color Add 25%, 50+ Units of the same color Add 30%, 25+ Units of the same color Add 35%, less than 25 Units Add 40%. \$30 Minimum Charge per Color.** Contact us for a current list of available colors.
For Colors mixed in Lacquer **Add 40% + \$50 Mixing Charge per Color.** 50 Unit Maximum without prior approvals. When using lacquer we will attempt to color match previous orders, but we cannot guarantee a perfect match.

FRAMES FOR DOUBLE or TRIPLE GLAZING

2 CONFIGURATIONS AVAILABLE

GLASS SEATED ON FRAME RETURN - DOUBLE (D2) or TRIPLE (T) GLAZED.

Available in Style #110/#110B. One pane is seated in the frame, the other(s) sits on the frame return held by full perimeter brackets which are welded to the frame. The panes are separated by 1/4", 1/2" or 9/16" aluminum thermal spacers. See the Fire Door Hardware Catalog for further information.

Pricing: Double Glazed: Use #110 Base Price + 1.4 Multiplier + \$30 Setup/Order for Inset 2nd Pane
Use #110 Base Price + 2.0 Multiplier + \$30 Setup/Order for Flush 2nd Pane
Triple Glazed: Use #110 Base Price + 2.0 Multiplier + \$30 Setup/Order for Inset 2nd Pane
Use #110 Base Price + 2.8 Multiplier + \$30 Setup/Order for Flush 2nd Pane
**** Must be Flush Mount for Veneered units. ****

UL listed to 20, 45, and 60 Minutes when seated pane is listed glazing material.

20/45 Minute (Limited to 1296 sq. in. with no dimensions greater than 54")

60 Minute (Limited to 100 sq. in. with max dimensions of 12" Width and 33" Height)

The outer pane can be non-listed glazing material.

BOTH PANES SEATED IN FRAME POCKET - DOUBLE (D1) GLAZED ONLY

Available in Style #110/#110B. Both panes of glass are seated in frame pocket separated by 1/4", 1/2", or 9/16" aluminum thermal spacers. Please specify 1/4", 1/2", or 9/16" Spacer when ordering. Maximum glass pocket is 3/4" less than door thickness. **NO FIRE RATINGS** available on these units.

Pricing: Double Glazed: Use #110 Base Price + 1.5 Multiplier + \$30 Setup/Order

FRAMES FOR LEAD LINED DOORS

3 CONFIGURATIONS AVAILABLE

LEAD LINED FRAME "L1". **Minimum Width is 2-1/2" and maximum Width or Height for these units is 33".**

Available in Style #115 ONLY. Listed glazing material is seated in the frame, the Leaded Glass sits on the frame return held by lead lined face brackets which are welded to the frame. The glass panes are separated by 1/4", 1/2", or 9/16" aluminum thermal spacer.

Style #115 carries up to a **60 MIN. UL RATING** for Labeled Lead Lined Doors.

20/45 Minute (Limited to 1096 sq. in. with no dimensions greater than 33")

60 Minute (Limited to 100 sq. in. with max dimensions of 12" Width and 33" Height)

The Doors may be leaded down the center or under the door skins. The frame must be installed using Listed Glazing Material seated in the Frame pocket, and Leaded Glass for the outer pane.

Pricing: 1/16" Lead: Use #110 Base Price + 6.7 Multiplier + \$45 Setup/Order

1/8" Lead: Use #110 Base Price + 7.2 Multiplier + \$45 Setup/Order

LEAD LINED FRAME "L2".

This unit is designed for use with Doors leaded under the door skins. The frame is modified for attachment using thread cutting machine screws from one side only. This allows the opposite side to be leaded with no penetration points. This unit is **NOT** currently FIRE RATED due to lack of a Fire Rated Leaded Glass.

Pricing: **Style #115-L2 for 1-3/4" Lead Lined Door with 1/4" Leaded Glass**

No Lead: Use #110 Base Price + 3.5 Multiplier + \$30 Setup/Order

1/16" Lead: Use #110 Base Price + 5.2 Multiplier + \$30 Setup/Order

1/8" Lead: Use #110 Base Price + 6.5 Multiplier + \$30 Setup/Order

Pricing: **Style #115-L2 for Odd Thickness Glass or Door. Max. Glass Pocket = Door Thickness - 1"**

No Lead: Use #110 Base Price + 3.8 Multiplier + \$45 Setup/Order **1-3/4" Door – Max. Pocket = 3/4"**

1/16" Lead: Use #110 Base Price + 5.5 Multiplier + \$45 Setup/Order

1/8" Lead: Use #110 Base Price + 6.8 Multiplier + \$45 Setup/Order

LEAD LINED FRAME "L3".

This unit is designed for use with Doors leaded down the center. The frame uses a modified Frame Support for proper installation. Both sides of the unit are leaded to prevent penetration points. The unit is installed using Sheet Metal Screws to prevent penetration of the lead in the Door. This unit is **NOT** FIRE RATED.

Pricing: **Style #115-L3 for 1-3/4" Lead Lined Doors with 1/4" Up To 1-1/2" GLASS POCKET MAX.**

No Lead: Use #110 Base Price + 1.5 Multiplier + \$30 Setup/Order

1/16" Lead - Each Side: Use #110 Base Price + 4.0 Multiplier + \$30 Setup/Order

1/8" Lead - Each Side: Use #110 Base Price + 5.2 Multiplier + \$30 Setup/Order

Style #118D-L3 for other applications. See the Fire Door Hardware Catalog for specifications.

DOOR EDGE & ASTRAGAL SETS

8/4/2018

Standard Material: 20 GA. CRS Edge/ 16 GA. CRS Astragal Flange.

All Setup and Machining Charges are in addition to the base price.

Standard specifications include edges for 1-3/4" and 1-13/16" doors with 1" legs.

BASE PRICES

(See the Fire Door Hardware Catalog for Specifications)

STOCK LENGTHS	ASTRAGAL ONLY #204 #205 #210	EDGE ONLY #206 #216	DOUBLE EDGE SETS #208 #223 #224 #225	EDGE & ASTRAGAL SETS #207 #209 #211 #212 #217 #218 #219 #222 #226
48"	12.40	9.10	16.40	19.60
80"	20.70	15.10	27.40	32.60
84"	21.80	15.90	28.80	34.20
96"	24.90	18.10	32.90	39.10
108"	28.00	20.40	37.00	44.00
120"	31.10	22.70	41.10	48.90

#213, #214, #229 T-ASTRAGALS: Price as #204 + \$25 Setup Charge. Not available Veneer wrapped when machined.

#237, #238, #239 Z-ASTRAGALS: Price as #204 + \$25 Setup Charge.

#215 FLAT ASTRAGALS: (14 GA.) Price as #206 + \$5 Setup Charge.

#230 & #234 U-CHANNEL HINGE EDGE PROTECTOR: Price as #206

#232 & #235 L-CHANNEL HINGE EDGE PROTECTOR: Price as #206 x 1.1 + \$25 Setup Charge

#231 & #233 L-CHANNEL LOCK EDGE PROTECTOR: Price as #206 X 1.1 + \$25 Setup Charge.

MACHINING CHARGES (for 1-3/4" and 1-13/16" Doors)

Description	Size	Steel	Stainless Steel
STRIKE PLATES	1-1/4 X 4-7/8 w/3-3/8 LIP 1-1/8 X 2-3/4 w/1-1/2 LIP Electric or Open Back Strike	\$7.00 EA. \$30.00 EA. \$20 Setup	\$8.10 EA. \$33.00 EA. \$30 Setup
LOCKS	1-1/4 X 8 1-1/8 X 2-1/4	\$5.60 EA.	\$6.70 EA.
FLUSH BOLTS	1 X 6-3/4 w/Sq. Corners 1 X 8-1/8 w/1/4 Radius 1 X 8-1/2 w/1/4 Radius 1 X 8-1/2 w/Sq. Corners 1 X 8-9/16 w/1/4 Radius 1 X 9 w/1/4 Radius	\$7.00/SET	\$8.10/SET
SPRING BOLTS	VARIOUS	\$13.00/SET	\$14.10/SET
NOTCHED ASTRAGAL LIP	1-7/8" OR 3-3/4" Notched Astragal Lip for Electric or Open Back Strike	\$5.60 EA. \$10.70 EA.	\$6.70 EA. \$11.80 EA.
HINGE PUNCHOUTS			
U-CHANNEL HINGE EDGE PROTECTOR	4-1/2" OR 5"	\$4.20 EA.	\$5.40 EA.
L-CHANNEL HINGE EDGE PROTECTOR	4-1/2" OR 5"	\$2.80 EA.	\$4.00 EA.
NON-STANDARD PUNCHOUTS OR NON-STANDARD DOORS	MILLING CHARGE OTHERWISE PROGRAMMING SETUP SHOP SETUP	\$25.90 EA. \$13.00 EA. \$25/Program \$15/Item	\$29.30 EA. \$14.10 EA. \$25/Program \$15/Item

AMS MACHINING TEMPLATES must be completed for all machined items.

Forms available on website at www.AllMetalStamping.com.

Special Door Edge & Astragal Sets

Standard Lead Time for Specials is 10 Business Days

Use Base Price for corresponding Part Number on Page 8 + Multiplier from the Charts.

Veneer Wrapped Edge & Astragals: For Standard Species 96" in length or less: Base Price + 2.2 Multiplier.
 Standard Species up to 120" in length: Base Price + 2.5 Multiplier.
 Contact us for other lengths, species and pricing. (See the Fire Door Hardware Catalog for further information).

HEAVY GAUGE CRS

DESCRIPTION- Edges, Astragals & Sets	20 GA.	18 GA.	16 GA.
Heavy Gauge CRS	Std	.5	.8

FORMING SETUP CHARGE of \$25/Order.

GALVANIZED

(Door Edges for **exterior applications** must be manufactured from Galvanized or Stainless Steel material)

DESCRIPTION- Edges, Astragals & Sets	20 GA.	18 GA.
Galvanized	.3	.8

FORMING SETUP CHARGE of \$25/Order.

STAINLESS STEEL

(Door Edges for **exterior applications** must be manufactured from Galvanized or Stainless Steel material)

Stainless Steel Edge & Astragal Pricing: Standard and Non-Standard Dimensions.

Material is #304 Stainless Steel w/#4 Brushed Finish.

Base Price for Lock/Hinge Edge Protectors or Flat Bar Astragals use #206 Price from Chart on Page 8.

The Astragal lip is 20 GA. #4 Brushed SS and is formed over itself to hide the weld spots and provide a very clean looking Astragal face. Pricing is shown below. Material Surcharges may apply, please call before ordering.

Pricing for odd thickness doors up to 2-1/4" use columns for Odd Legs. Doors greater than 2-1/4" have additional charges.

DESCRIPTION	Std Legs	Odd Legs up to 1 1/2"	Legs over 1 1/2" to 3-1/2"	Std Legs	Odd Legs up to 1 1/2"	Legs over 1 1/2" to 3-1/2"	Folded Lip - ADD	
	20 GA. (.035)	20 GA. (.035)	20 GA. (.035)	18 GA. (.048)	18 GA. (.048)	18 GA. (.048)	20 GA. (.035)	
Door Edges and Astragal Sets: #207, #209, #211, #212, #217, #218, #219, #222, #226	2.2	2.5	3.9	2.6	2.9	4.3	48 80 84	\$15.00 \$19.00 \$20.00
Astragals ONLY: #204, #205, #210, #213, #214, 214A #229, 229A	2.2	2.5	3.9	2.6	2.9	4.3	96 108 120	\$22.00 \$24.00 \$26.00
Edge Sets: #208, #223, #224, #225	1.8	2.1	3.5	2.2	2.5	3.9		
Edges: #206, #216, #227	1.8	2.1	3.5	2.2	2.5	3.9		
U-Channel Hinge Edge Protectors: #230 & #234	1.8	2.1	3.5	2.2	2.5	3.9		
L-Channel Hinge Edge Protectors: (#232 & #235) or L-Channel Lock Edge Protectors: (#231 & 233)	1.6	1.9	3.3	2.0	2.3	3.7		
#215 Flat Bar Astragal (14 GA.)								3.4
#236 Lead Lined Flat Astragal (18 GA.)								2.5
#237, #238, #239 "Z" Astragal (16 GA.)								3.0

FORMING SETUP CHARGE of \$25/Order. Use Stainless Steel Machining Rates from Chart on Page 8.

Special Door Edge & Astragal Sets (CONTINUED)

Use Base Price for corresponding Part Number on Page 8 + Multiplier from the Charts.

STD. CRS MATERIAL for ODD THICKNESS DOORS

DESCRIPTION-Edges, Astragals & Sets	20 GA.	18 GA.	16 GA.
Odd Thickness Door - 2 1/4" Max.	.3	.5	.8
Doors over 2 1/4"Non-Machined	2.0	2.5	2.8
	Machined2.5	3.0	3.3
FORMING SETUP CHARGE of \$25/Order. Programming Charge of \$25 may apply when ordered with Preps			

STD. CRS MATERIAL for NON-STANDARD LEG DIMENSIONS

DESCRIPTION-Edges, Astragals & Sets		20 GA.	18 GA.	16 GA.
Leg Dimensions from 1/2" to 1 1/2"		.3	.8	1.1
Leg Dimensions over 1 1/2" to 3 1/2"	Non-Machined	2.0	2.5	2.8
	Machined	2.5	3.0	3.3
FORMING SETUP CHARGE of \$25/Order. Programming Charge of \$25 may apply when ordered with Preps				

Minimum Leg dimension is 1/2". Maximum Leg dimension is 3-1/2".

SPECIAL ASTRAGAL LIP DIMENSIONS

Standard Lip	Special 2" Lip	Special 2-1/2" Lip	Special 3" Lip
No Up Charge	10%	15%	20%

Charges apply to all Astragal configurations including Std Astragals, Lead Lined Astragals, or Stainless Steel Astragals.
Call for Quote for other sizes.

LEAD LINED

Lead Lined Edge & Astragal Pricing: Standard and Non-Standard Dimensions.

DESCRIPTION	Multiplier 1/16" LEAD	Multiplier 1/8" LEAD
Lead Lined Astragal #204L, #205L, 210L	5.0	5.8
Edge & Lead Lined Astragal Set	3.4	4.2
* Lead Lined Flat Astragal #236	4.4	5.2

FORMING SETUP CHARGE of \$25/Order. Use Standard Machining rates from Chart on Page 8.

LEAD LINED ASTRAGALS #204L, #205L, #210L are UL LISTED for 90 MINUTES.

LEAD LINED EDGE & ASTRAGAL SETS #207, #209, #211, #212, #217, #218, #219, #222, #226 are UL LISTED for 90 MINUTES.

* #236 Lead Lined Flat Astragals have concealed Thru Bolts. UL Listed to 3 Hrs. for Steel Doors ONLY. Doors must be drilled for Thru Bolt passage at the time of installation. Price as #206 (Chart on Page 8) + Multiplier from Chart above. Lip charges as above.

SPECIAL CHARGES

- Maximum length 120". Lengths over 120" can be made in 2 pieces. (See below)
- Split Edge charges, for Unit Locks, etc., add \$10.00. (2 Piece Channel – Top & Bottom)
- SPECIAL COLORS: Call for colors available in Powder Paint: (Standard Powder Colors: Beige, Gray, and Dark Bronze – NO Charge)**
100+ Units of the same color Add 25%, 50+ Units of the same color Add 30%, 25+ Units of the same color Add 35%, less than 25 Units Add 40%, \$30 Minimum Charge per color.
- SPECIAL COLORS: Colors mixed in Lacquer:** Add 40% + \$50 Setup Charge per Color/Order.
50 Unit maximum without prior approval.
When using lacquer we will attempt to color match previous orders, but we cannot guarantee a perfect match.

5" Metal Edges for use with Concealed Vertical Rod Devices in Wood Doors

PRICE LIST

Style #

#251 For Von Duprin Series 9847/9947
 #251A For Von Duprin Series 9849/9949
 #251B For Von Duprin Series 9850/9950
 #252 For Von Duprin Devices Series 5547
 #253 For Von Duprin Devices Series 3347/3547
 #254 For DORMA/American Devices Series 4100/6100
 #255 For Sargent Devices Series 8600
 #256 For Adams Rite Devices Series 3900/8900
 #257 For Yale Devices Series 2160/7120/7160
 #258 For Monarch/Falcon (F)17-24-18-25-XX-C
 #260 For Arrow Devices Series F3600
 #261 For Corbin Russwin Series 5860
 #262 For Precision Devices Series FL1700/1700
 #263 For Sargent Devices Series PP8600 & PR8600
 #264 For DORMA Series 9100

Style #

#264A For DORMA Series 9600
 #265 For Precision Series FL2700/2700
 #266 For DORMA Series 5100
 #267 For Von Duprin Series 3347A/3547A
 #267A For Von Duprin Series 3350A/3550A
 #268 For Sargent Devices Series WD 7000
 #269 For Mon./Fal. Centerslide (F)17-24-18-25-XX-C
 #270 For Black & Decker Series QED 100
 #271 For Hager CVR Series 4500
 #272 For Detex CVR Series 7000
 #273 For Cal-Royal Series W77CVR/W98CVR
 #274 For Lawrence Series LH8850/8650
 #275 For Schlage Series LM9200 VLD
 #276 For PDQ Series 6200CV(F)
 #277.5 For Corbin Russwin FE6800 MPL

LENGTH	Price per Set				
	1 Set	2 Sets	3 Sets	4 Sets	5 Sets
84"	\$ 192.60	\$ 151.40	\$ 137.70	\$ 130.90	\$ 126.70
96"	\$ 192.60	\$ 151.40	\$ 137.70	\$ 130.90	\$ 126.70
108"	\$ 198.90	\$ 157.70	\$ 143.90	\$ 137.10	\$ 133.00
120"	\$ 198.90	\$ 157.70	\$ 143.90	\$ 137.10	\$ 133.00

LENGTH	Price per Set				
	6 Sets	7 Sets	8 Sets	9 Sets	10 Sets +
84"	\$ 123.90	\$ 122.00	\$ 120.50	\$ 119.40	\$ 118.40
96"	\$ 123.90	\$ 122.00	\$ 120.50	\$ 119.40	\$ 118.40
108"	\$ 130.20	\$ 128.30	\$ 126.80	\$ 125.60	\$ 124.80
120"	\$ 130.20	\$ 128.30	\$ 126.80	\$ 125.60	\$ 124.80

The price is determined by the number of sets on the Order.

- Material: 20 GA. Galvanized Steel powder painted Beige, Gray or Dark Bronze.
- SPECIAL COLORS:**
 - Powder Paint: Add 20%. Contact us for a current list of available colors.
 - Lacquer: Add 20% + \$50 Setup Charge per Color/Order.
 - When using lacquer we will attempt to color match previous orders, but we cannot guarantee a perfect match.
- Available in 20 GA. #304 Stainless Steel w/#4 Brushed Finish. Base Price + \$158.62 96" or less. Base Price + \$167.64 up to 120". **Material Surcharges may apply, please call before ordering.**
- Available Veneer Wrapped. Base Price + \$181.28 for Standard Species 96" or less. (See the Fire Door Hardware Catalog for further information.) Base Price + \$191.62 for Standard Species up to 120". Contact us for other lengths, species and pricing.
- For doors other than 1-3/4" add 20%.
- Nonstandard cutouts available, submit prints for quote.
- \$25 Programming Charge for 1st Order requiring new machining program.
- Maximum length 120". Lengths over 120" can be made in 2 pieces.

AMS Machining Templates must be completed for all items.

Forms available on our website at www.AllMetalStamping.com.

ALL METAL STAMPING, INC.
FIRE DOOR PRODUCTS
CONDITIONS OF SALE

PRICES : Subject to change without notice.

TERMS OF SALE: 1% 10 Net 30 days with pre-approved credit.
All other shipments will be Credit Card, C.O.D., or Prepaid. Interest of 1-1/2% per month will be charged on all past due balances.

RECEIPT OF PURCHASE ORDERS: We are not responsible for Purchase Orders lost in transit. We cannot guarantee we received your faxed Purchase Order. If your Purchase Order is emailed you will receive an Order Confirmation as soon as the order is entered and checked. **If you FAX or mail your Purchase Order you must request an Order Confirmation.** Our daily cutoff time is 1 P.M. CST/CDT for all Orders. Orders can be placed 24/7.

BUSINESS DAYS & HOURS: Normal Production Days and Hours are Monday through Thursday, 7:00 AM to 3:30 PM excluding holidays or periods when we are shut down. We normally do not have production or shipping on Fridays. The office is open Monday through Thursday, 7:00 AM to 4:30 PM. Fridays 7:00 AM to 3:30 PM. **Quick Ship and Standard lead times are based on our Production Days.**

SHIPPING: All shipping charges incurred will be the responsibility of the Customer. We do **not** ship Freight Free. Parcel shipments will be shipped prepaid with freight charges added to the invoice amount. Truck shipments will be freight collect unless prior arrangements are made to ship prepaid. We will attempt to honor shipping instructions but reserve the right to use our best judgment to determine method of shipment. Seller assumes no liability for loss or damage of product in transit. The costs of special packaging such as crates, boxes reinforced with OSB Board, regular skids, or custom built skids will be added to the shipping charges on all Invoices. Processing charges will be added to the Invoices for Customers who ship using their own UPS Account Numbers.

CANCELLATIONS AND CHANGES: Orders for special made or non-stock size products are not subject to cancellation by the customer once production has started. Changes to orders that have been entered into the system will receive a \$10.00 Order Change Charge. Changes to orders in process but before production has begun will receive a \$20.00 Order Change Charge. If the Order is cancelled once production has begun the Customer will be charged for the prorated amount of work completed.

RETURNED MERCHANDISE: No merchandise may be returned without prior permission. Machined Edges & Astragals, 5" Metal Channels, and non-standard Door Light Frames cannot be returned. On items which are accepted for return, a charge will be assessed to cover the cost of handling and any rework that may be required. The restocking charge will be based on the condition of the material and its purchase price. **All returns must be shipped to us PREPAID.** No credit is guaranteed.

SURCHARGES: Due to market forces we have charged a Stainless Steel Material Surcharge since March 15, 2010. The Surcharge percentages are updated monthly based on the surcharges reported on the Allegheny-Ludlum website. All Metal Stamping, Inc. reserves the right to add additional material surcharges when warranted.

LIMITATION OF LIABILITY: Manufacturer's liability for damages shall not exceed the purchase price of the material claimed to be defective. Buyer assumes responsibility to verify and determine that color, finish, and quality of materials meet specifications of the order. No claim shall be allowed unless the original purchaser gives notice to manufacturer within 30 days from date materials are received. If color match, finish quality, or glass and cutout fit are not satisfactory, **DO NOT INSTALL. UPON INSTALLATION OUR LIABILITY ENDS. Manufacturer's only obligation shall be replacement, refinishing, or refund of the original purchase price, at our option.** This warranty does not apply to door hardware which has been abused, altered, improperly installed, used with incompatible or inappropriate components (ex. Oversized Glass), exposed to corrosive environments, or environments for which the product is not intended. No material shall be returned without prior authorization. This warranty extends only to the original purchaser who is buying the hardware from All Metal Stamping, Inc. for purposes of resale or use in the ordinary course of their business.