



DOOR & FRAME DIVISION

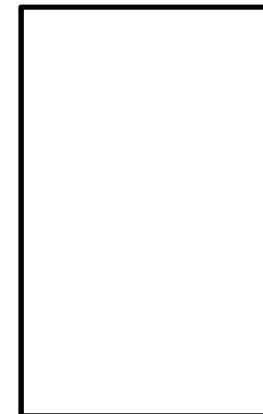
P.O. Box 551 Sikeston, MO 63801
Ph 573.472.2121 Fax 573.471.4070

CUSTOMER		PO NUMBER	DATE	PAGE
CUST. CONTACT		FAX NO		
SHIP TO		REMARKS/SPECIAL INFORMATION/INSTRUCTIONS		

QTY.	A	B	C	D	E		F	G	H		I		J	K	L	OTHER PREP/REINFORCING	REMARKS
	GAUGE	MATERIAL	CORE	UL LABEL	DOOR OPNG SIZE		TYPE	THICK	HAND	VISIBLE SEAM	CONT WELD	HINGES		LOCK	CLOSER		
					WIDTH	HEIGHT						QTY.	SIZE				
1																	
2																	
3																	
4																	
5																	
6																	
7																	
8																	

(A) Gauge = 18 - 16- 14- 12 - 10	(H) Edge Construction Indicates if mechanical (visible) seam permitted or Continuous welded seam
(B) Material CR = Cold Rolled G = Galvanized SS = Stainless Steel 304-4 (Options 304-2B, 316-4)	(I) Hinges - Indicate Qty req'd on door & size Add "H" if heavy weight
(C) Core S = Steel Stiffened (Optional) H = Honeycomb (Standard) P = Polystyrene (Standard)	(J) Lock - 161, 86 Blank or with trim - advise Provide template & model # in remarks
(D) UL Label 3 HR, 1-1/2 HR, 3/4 HR, 20 Min	(K) Closer CS Surface mounted closer reinforcement CM Mortise closer - provide model & template
(E) Door opening size in ft x in Clearance will be 1/8" top & sides 3/4" bottom unless indicated otherwise	(L) Hardware Locations Ceco, Steelcraft, Curries, Republic, etc.
(F) Door type (F, G, V, NL, etc)	
(G) Hand RH, LH, RHR, LHR	

Draw & Dimension any special requirements or locations for preps, reinf., windows, louvers, etc





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QTY.	CORNER CONNECTION	GAGE	MATERIAL	UL LABEL	DOOR OPNG SIZE		HAND	DEPTH	PROFILE	JAMB FACE	HEAD FACE	JAMB STRIKE	HINGES		CLOSER	FLUSHBOLT	WALL ANCHORS	OTHER PREP/REINFORCING	HDWE LOCATIONS (MFR)	REMARKS
					WIDTH	HEIGHT							QTY.	SIZE						
					A	B							C	D						
1																				
2																				
3																				
4																				
5																				
6																				
7																				
8																				

(A) Corner Connection

KD = KD for Cust to Weld
 KDJ = KD to Jobsite for Field Assbly
 DW = Drywall Slip-Fit w/Compr Anch
 SE = Square End (Notched)
 W = Weld by Steward steel

(B) Gage = 18 - 16 - 14 - 12 - 10

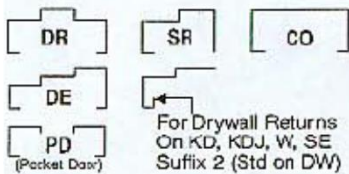
(C) Material

CR = Cold Rolled
 G = Galv A60 (Option G90)
 SS = Stainless Steel 304-4
 Option 316-4

(D) UL Label

3-Hr, 1 1/2-Hr, 3/4-Hr, 20m
 Not Avail KD or SE

(E) Profile



(F) Jamb Strike

4-7/8 = ANSI A115.2
 2-3/4 = ANSI A115.3
 B = Blank

(G) Hinge Size

3-1/2 = 3-1/2" Templ Butts
 4-1/2 = 4-1/2" Std Wt
 4-1/2 H = 4-1/2" Hvy Wt
 5 = 5" Std Wt
 5 H = 5" Hvy Wt

(H) Closer

RAC = Regular Arm Closer
 PAC = Parallel Arm Closer

(J) Wall Anchors

CS = Channel (Metal) Stud
 WS = Wood Stud
 MW = Masonry Wire
 MT = Masonry Tee
 EWA = Existing Wall Anchor

GENERAL NOTES

- Hinge B.S. (1-3/4" Dr) Std = 5/16"
- Flush Bolt Str Prep ANSI Non-Handed
- DbI Rab Frame Std w/ Equal Rabbets
- Wall Anchs & Closer Reinf. Not Furnished w/ KD & SE Frame Unless Requested
- 1/2" Returns Standard

